Human erythropoiesis is a complex multi-step process that involves the differentiation of early erythroid progenitors to mature erythrocytes. Here we show that it is feasible to differentiate and mature human embryonic stem cells (hESCs) into functional oxygen-carrying erythrocytes on a large scale (10^10-10^11 cells/6-well plate hESCs). We also show for the first time that the oxygen equilibrium curves of the hESC-derived cells are comparable with normal red blood cells and respond to changes in pH and 2,3-diphosphoglycerate. Although these cells mainly expressed fetal and embryonic globins, they also possessed the capacity to express the adult β-globin chain on further maturation in vitro. Polymerase chain reaction and globin chain specific immunofluorescent analysis showed that the cells increased expression of β-globin (from 0% to >16%) after in vitro culture. Importantly, the cells underwent multiple maturation events, including a progressive decrease in size, increase in glycophorin A expression, and chromatin and nuclear condensation. This process resulted in extrusion of the pycnotic nuclei in up to more than 60% of the cells generating red blood cells with a diameter of approximately 6 to 8 μm. The results show that it is feasible to differentiate and mature hESCs into functional oxygen-carrying erythrocytes on a large scale.

Methods
Generation and expansion of erythroid cells from hESCs via hemangioblasts

Four human ESC lines were used in the current study: H1 (National Institutes of Health–registered as WA01), MA01 and MA99 (derived at Advanced Cell Technology, and HuES-3 (established by Cowan et al12 and obtained from the Harvard Stem Cell Institute). hESCs were grown on mitomycin C–treated mouse embryonic fibroblast (MEF) in complete hESC media until they reached 80% confluence. The detailed method for the generation of hemangioblasts (BCs) from hESCs has been described previously.13 A 4-step procedure was used for the generation and expansion of erythroid cells from hESCs.

Step 1. EB formation and hemangioblast precursor induction (day –3.5 to 0). To induce hemangioblast precursor (mesoderm) formation, EBs were formed by plating 1 well of hESCs per EB culture well (ultra-low 6-well plates; Corning, Corning, NY) in 3 to 4 mL serum-free Stemline media (Sigma-Aldrich, St Louis, MO) with BMP-4, VEGF165 (50 ng/mL each; R&D Systems, Minneapolis, MN), and basic fibroblast growth factor (bFGF, 20 ng/mL; Invitrogen, Carlsbad, CA). Half of the media was refreshed 48 hours later with the addition of stem cell factor (SCF), thrombopoietin, and FLT3 ligand (20 ng/mL each; R&D Systems).

Step 2. Hemangioblast expansion (days 0-10). After 3.5 days, EBs were collected and dissociated with trypsin. A single cell suspension was...
obtained by passing the cells through a G21 needle 3 times and filtering through a 40-μm filter. After resuspending in Stemline II medium, the cells were mixed with blast-colony growth media (BGM; 5 × 10^6 cells/mL) and plated in 100-mm ultra low dishes (10 mL/dish). The cultures were expanded for 9 to 10 days in BGM. The addition of 20 ng/mL bFGF and 2 μg/mL recombinant IPTD-HoxB4 fusion protein to BGM was found to significantly enhance hematopoietic cell proliferation. HoxB4 protein has been shown to promote hematopoietic development in both mouse and human ESC differentiation systems.14-19 The grape-like blast colonies were usually visible by microscopy after 4 to 6 days and expanded rapidly outward. Additional BGM was added to keep the density of blast cells at 1 to 2 × 10^6 cells/mL.

**Step 3. Erythroid cell differentiation and expansion (days 11-20).** At the end of step 2, the cell density was often very high (≥ 2 × 10^6/mL). Equal volumes of BGM, containing 3 units/mL erythropoietin (Epo; total Epo is 6 units/mL) without HoxB4, were added to supplement the existing BGM. The blast cells were further expanded and differentiated into erythroid cells for an additional 5 days. For further expansion, the erythroid cells were transferred into 150-mm Petri dishes and Stemline II-based medium containing SCF (100 ng/mL), Epo (3 unit/mL), and 0.5% methylcellulose added every 2 to 3 days. (When the cells reached BGM.) The blast cells were further expanded and differentiated into erythroid cells for an additional 5 days. For further expansion, the erythroid cells were transferred into 150-mm Petri dishes and Stemline II-based medium containing SCF (100 ng/mL), Epo (3 unit/mL), and 0.5% methylcellulose added every 2 to 3 days. (When the cells reached confluence, it was very important to split the cells at a ratio of 1:3 to allow maximum expansion for an additional 7 days [cell density, 2-4 × 10^6/mL].)

**Step 4. Enrichment of erythroid cells (day 21).** Erythroid cells obtained from step 3 were diluted in 5 volumes of Iscove modified Dulbecco medium (IMDM) plus 0.5% bovine serum albumin (BSA) medium and collected by centrifugation at 1000g for 5 minutes. The cell pellets were washed twice with IMDM containing 0.5% BSA and plated in tissue culture flasks overnight to allow nonerythroid cells (usually the larger cells) to attach. The nonadherent cells were then collected by brief centrifugation.

Plating in BGM after the 3.5-day EB dissociation step was denoted as day 0 of erythroid culture. The time period for the entire procedure was 19 to 21 days from the plating of EB cells in BGM, with a final culture volume of 3 to 4 L for 5 to 6 × 10^6 MA01 hESCs. We observed that the efficiency of RBC generation from MA99, H1, and HuES-3 was approximately 5 to 6 times less than from MA01 hESCs (with a correspondingly lower final culture volume). RBCs obtained from this procedure (before put) were run in both directions Data were used only from runs showing negligible hysteresis as described previously.20,21

**Functional analysis of hemoglobin**

Cells collected at 19 to 21 days were washed 3 times in 0.9% NaCl, then suspended in 9 volumes of water, lysed with saponin, and clarified by centrifugation at 600g. Hemoglobins were then separated by cellulose acetate electrophoresis. Oxygen equilibrium curves were determined using a Hemox-Analyzer, Model B (TCS Scientific, New Hope, PA). The gas phase gradients were obtained using nitrogen and room air, and the curves were run in both directions Data were used only from runs showing negligible hysteresis as described previously.20,21

Globin mass spectra were obtained using a Voyager-DE Pro matrix-assisted laser desorption/ionization time-of-flight mass spectrometer (Applied Biosystems, Foster City, CA) as described by Lee et al.22 In brief, ZipTips (Millipore, Billerica, MA), packed with C18 and C4 resin, were used to prepare the solution for MS analysis of peptide and protein, respectively. Cyano-4-hydroxycinnamonic acid and sinapinic acid were used as the matrix for peptide and protein, respectively. Aliquots (1.3 mL) of the matrix solution (3-10 mg cyano-4-hydroxycinnamonic acid or sinapinic acid in 1 mL aqueous solution of 50% acetonitrile containing 0.1% TFA) were used to elute the peptide/protein from ZipTips and spotted onto a matrix-assisted laser desorption/ionization time-of-flight target. A Voyager-DE PRO Mass Spectrometer (Applied Biosystems) equipped with a 337-nm pulsed nitrogen laser was used to analyze the samples. Protein mass was measured using the positive-ion linear mode. External mass calibration was performed using the peaks of a mixture of cytochrome c (equine) at m/z 12362, apomyoglobin (equine) at m/z 16952, and adolase (rabbit muscle) at m/z 39212.

**RhD and ABO genotyping**

RhD genotyping of hES cell lines by polymerase chain reaction (PCR) was reported by Arce et al23 and Simsek et al24 with minor modifications. Because all hES cells were maintained on MEF, we designed a pair of human DNA specific PCR primers that only amplified human DNA sequences. Genotyping of ABO blood group was developed based on the polymorphism of glycosyltransferase among ABO blood group individuals25 (see Document S1, available on the Blood website; see the Supplemental Materials link at the top of the online article).

**Characterization of hESC-derived erythroid cells**

Cells collected at different time points were cytospun at low speed (< 1000g) on superfrost plus slides (VWR International, West Chester, PA). Slides were dried and stained with Wright-Giemsa dye for 5 minutes and washed 3 times with distilled water. For immunofluorescence staining, cytospin slides were fixed in 4% paraformaldehyde for 15 minutes, incubated in 1% BSA for 30 minutes, and incubated overnight at 4°C in 1:200 primary antibodies of CD235a/glycophorin A (Dako North America, Carpinteria, CA), CD71 (BD Biosciences), or human β-globin chain specific antibody (Santa Cruz Biotechnology, Santa Cruz, CA). Cells were then incubated for 1 hour in 1:200 secondary antirabbit IgG conjugated to rhodamine or fluorescein isothiocyanate (Jackson ImmunoResearch Laboratories, West Grove, PA). For total hemoglobin stain, cells at different stages of differentiation using the erythroid expansion maturation protocol outlined in “Generation and expansion of erythroid cells from hESCs via hemangioblasts” were collected and cytospun on slides. Air-dried cytospin samples were fixed in 100% methanol for 10 minutes. After washing with PBS for 10 minutes, cells were stained with 3,3-diaminobenzidine reagent (Sigma-Aldrich) according to the manufacturer’s instructions. The cells (like all RBCs) containing hemoglobin stain brown and nuclei of cells stained blue with Wright-Giemsa.

For immunologic blood type characterization, erythroid cells were collected at 19 to 21 days, cytospun on glass slides, and stained with
monoclonal antihuman blood group A and B antibodies (ViroGen, Water- town, MA) overnight at 4°C. Slides were then incubated with correspond- ing secondary antibodies labeled with rhodamine or fluorescein isothio- cyanate (Jackson ImmunoResearch Laboratories) for 30 to 60 minutes. After a final wash, the cells were checked by fluorescence microscopy.

**RT-PCR analysis**

Erythroid cells differentiated at different stages using the erythroid expansion protocol outlined in “Generation and expansion of erythroid cells from hESCs via hemangioblasts” were collected, and the expression of β-, γ-, and ε-globin genes was analyzed by RT-PCR. In brief, total RNA was isolated using an RNeasy Micro Kit (QiAGEN, Valencia, CA). cDNA pools were constructed using the SMART cDNA synthesis kit (Clontech, Mountain View, CA) as previously reported.\(^2\) Primers specific for β-, γ-, and ε-globin genes, as reported previously,\(^10\) were used to amplify corresponding messages. PCR products were separated on a 2.5% agarose gel and visualized by ethidium bromide fluorescence.

**Enucleation of hESC-derived erythroid cells in vitro**

Blast cells were cultured as described above up until day 7. **Step 1.** Day 7 blast cells in BGM were filtered and plated in Stemline II (Sigma-Aldrich) with supplements based on Giarratana et al.\(^7\) These included 40 μg/mL of inositol, 10 μg/mL of folic acid, 160 μM of mononitroglycerol, 120 μg/mL of transferrin, 10 μg/mL of insulin, 90 ng/mL of ferrous nitrate, 900 ng/mL of ferrous sulfate, 10 mg/mL of BSA (StemCell Technologies, Vancouver, BC), 4 mM of l-glutamine (Invitrogen), and 1% penicillin-streptomycin (Invitrogen). All reagents were from Sigma-Aldrich unless otherwise noted.

**Step 2.** For the first 7 days in this media (days 7-14), cells were cultured in 1 μM of hydrocortisone, 100 ng/mL of SCF (Invitrogen), 5 ng/mL of interleukin-3 (Invitrogen), and 3 IU/mL of Epo (Cell Sciences, Canton, MA) and maintained at 10^6 cells/mL.

**Step 3.** From day 14 onward, SCF and interleukin-3 were discontinued and Epo was continued. Cells were maintained at a density of 2 × 10^6 cells/mL. Medium was changed every few days.

**Step 4.** Cells were cocultured with human mesenchymal stem cells (MSCs; Lonza Walkersville, Walkersville, MD) or OP9 mouse stromal cells at various time points (days 19-36) in Stemline II with supplements described in steps 1 to 3 of this section and Epo. Before coculture, MSCs were expanded in MSC Growth Medium (MSCGM; Lonza Walkersville) and OP9 cells were expanded in 20% FBS (Atlas Biologicals, Fort Collins, CO) in α-MEM (Invitrogen) with 4 mM of L-glutamine and 1% penicillin-streptomycin (Invitrogen).

**Statistical analysis of cell dimensions**

The area of cells and nuclei on cytopsin Wright-Giemsa–stained slides was measured during the enucleation protocol using Scion Image. The area of the cytoplasm was calculated as the difference between the total cell area and nuclear area and nuclear-to-cytoplasmic ratio (N/C). Diameter was calculated from the area of the nucleus. Differences between diameter and N/C at each time point were measured by an analysis of variance, followed by the Holm test. Data are presented as mean plus or minus SD with significance of at least P < 0.05.

**Image acquisition**

Slides were viewed with an Olympus BX51 research microscope (Olympus America, Center Valley, PA) using lenses of UPlan FLN 20×/0.50, UPlan FL 40×/0.75, and PlanApo 100×/1.40 oil. Wright-Giemsa– and benzidine-stained images were acquired using a PAXcam EDU camera (Midwest Information Systems, Franklin Park, IL) and were processed with PAX-it (Midwest Information Systems) and Adobe Photoshop element (Adobe Systems, San Jose, CA) software. Fluorescent images were acquired using a QImaging QIC Fast 1394 Mono Cooled camera (Surry, BC) and were processed with QCapture Pro version 5.1 (QImaging) and Adobe Photoshop element software (Adobe Systems).

**Results**

**Differentiation of hESCs into RBCs**

BCs were generated from hESCs as previously described.\(^13\) A 4-step protocol was used to differentiate the BCs toward the erythroid lineage, which included: (1) EB formation from undifferentiated hESCs, (2) BC formation and expansion, (3) erythroid differentiation and amplification into a mass population of RBCs, and (4) enrichment of RBCs (“Generation and expansion of erythroid cells from hESCs via hemangioblasts”). Early-stage EBs were generated from hESCs cultured in serum-free media supplemented with a combination of morphogens and early hematopoietic cytokines. The EBs were then dissociated, and individual cells were plated in serum-free semisolid BGM for the growth and expansion of BCs. Grape-like blast colonies appeared at the beginning of 3 days and rapidly expanded from 4 days. The BCs were then induced to proliferate and differentiate into erythrocytes by adding BGM and Epo for several days. To further expand the erythroid cells, Stemline II-based media containing SCF, Epo, and methylcellulose was added every 2 or 3 days for 1 week. Cells were then diluted in IMDM with added BSA, collected by brief centrifugation and plated in tissue culture flasks overnight to allow the nonerythroid cells to attach. The remaining nonadherent cells were collected (representing > 95% erythroid cells; Figure 1A-D). Using this optimized (19-21 days) protocol of expansion and differentiation with the addition of bFGF (20 ng/mL) and HoxB4 protein (2 μg/mL) in BGM, 3.86 ± 1.19 to 10^10, mean ± SD, n = 6) RBCs were generated from one 6-well plate of MA01 hESCs (~ 1.2 × 10^7 cells). RBCs were also generated with high efficiency from H1 (n = 2), HuES-3 (n = 2), and MA99 (n = 1) hESCs, but the yield was 5 to 6 times less than that obtained from MA01 hESCs. We found that the quality of hESCs is one of the most important factors for high-efficient generation of RBCs; high-quality hESCs (ie, hESC culture should be composed of colonies with tight borders with minimal signs of differentiation as seen under microscope at approximately 80% confluent but not touching each other; grown at moderate rate: 1:3 split getting confluent in 3-5 days; stained positive with markers of pluripotency for almost every cells; and formed uniform EBs 24 hours after replating) usually generate a high number of EB cells (eg, 2 × 10^6 high-quality hESCs will generate ~ 2-3 × 10^6 EB cells after 3.5 days). We also noted that the presence of 0.2% to 0.5% methylcellulose in the differentiation and expansion medium prevents cells from aggregating, resulting in enhanced expansion.

**Characterization of hESC-derived RBCs**

Morphologically, the RBCs obtained using the (19-21 days) protocol as described in “Generation and expansion of erythroid cells from hESCs via hemangioblasts” were nucleated (> 95%) and substantially larger than definitive erythrocytes with an average diameter of approximately 10 μm. Giemsa-Wright staining showed an abundance of hemoglobin in the cytoplasm (Figure 1C,D). The identity of the cells was confirmed by immunologic characterization (Table 1; Figure 1F). More than 65% of the cells expressed fetal hemoglobin (HbF), more than 75% were CD71 positive, and 30% of the cells expressed CD235a, whereas the majority of the cells did not express myelomonocytic or megakaryocytic antigens (all cells were
negative for CD14, whereas 0.4% of cells expressed CD15; 8.6% of cells expressed CD41) and progenitor antigens (0.3% cells were positive for CD34; 10% cells expressed CD35, and 5% cells were positive for CD36; Table 1). We have previously shown that BCs express the chemokine receptor CXCR4. However, we did not detect the expression of CXCR4 or CD133 on the surface of the hESC-derived RBCs, which is consistent with the findings from erythroid cells expanded from cord blood progenitors in vitro.26,27 Interestingly, few or none of the cells expressed HLA (< 5%) or Duffy (0%) group antigens, a finding that has also been observed for CD34-/CD38+ hematopoietic precursors derived from hESCs.2

Mass spectral analysis showed that the main globin types found in the RBCs obtained at days 19 to 21 from MA01 and H1 hESCs included the embryonic ζ- and ε-chains, and the fetal γ-chain (Figure 1E). Substantial quantities of α-chains were also present, but neither α- nor adult β-globin chains could be detected. Nevertheless, these results demonstrate that hemoglobin synthesis in these cells corresponds to the embryonic and early fetal developmental stage and are consistent with recent reports showing that, even definitive-appearing erythroid cells derived from hESCs coexpress high levels of embryonic and fetal globins with little or no adult globin.2,4,10,19

### Functional analysis

In 6 separate experiments, the oxygen equilibrium curves of the hESC-derived erythroid cells (day 19-21 cultures) were either very similar to (Figure 2A) or somewhat rightward-shifted (data not shown), relative to that of normal adult RBCs. The oxygen
equilibrium curve illustrated in Figure 2A has a biphasic appearance. At the low end of the oxygen saturation, its curve is to the left of the normal, and it is hyperbolic in shape (arrow). At their midpoint, the 2 curves are virtually identical, and at higher saturation levels, the curve of ESC-derived erythroid cells is again displaced slightly to the left of the normal (arrowhead). The Hill n coefficient was also similar to that of the normal control (Figure 2C). The ESC-derived erythroid cells showed a comparable Bohr effect at physiologic and higher pH values but a lesser shift at lower pH (Figure 2B). The response to 2,3-diphosphoglycerate (2,3-DPG) depletion of these cells was significantly less than in the normal control (Figure 2C), consistent with the known lack of interaction between Hb F and 2,3-DPG.28 These findings demonstrate that the hESC-derived RBCs have oxygen-carrying properties that are comparable with those of normal adult erythrocytes.

**Generation of RhD(−) RBCs from hESCs**

The manufacture of O/RhD(−) RBCs would substantially aid in the prevention of alloimmunization when transfused into RhD(−)-mismatched patients. The anticipated need for universal donor RBCs (O−) in Western countries is greater than in Asian countries, such as Korea, Japan, and China, where the RhD(−) type is less prevalent (<0.5% vs 15%, respectively). Genotype analysis by PCR showed that only 2 of 20 hESC lines studied, MA99 and MA133, were RhD(−) (Figure 3A). Erythroid cells from 19- to 21-day cultures were used for FACS and immunologic analyses. FACS analyses demonstrated that RBCs generated from MA01 expressed RhD antigen on their surfaces, whereas cells derived from MA99 lacked the expression of RhD antigen (Figure 3D), confirming the results of genomic DNA PCR analysis (Figure 3A). Immunocytochemical analysis using monoclonal antibodies against the A and B antigens showed that approximately 5% of RBCs generated from MA01 cells expressed the A, but not the B antigen (Figure 3E), demonstrating that MA01 cells have a phenotype of A(+)−; approximately 5% of RBCs derived from MA99 cells expressed the B, but not the A antigen (Figure 3E), suggesting that MA99 cells have a B(−) phenotype, whereas RBCs derived from WA01 cells expressed neither A nor B antigens, confirming WA01 cells as O-type, consistent with the results of genomic PCR analysis (Figure 3B,C). However, it is worth noting that not all erythroid cells expressed the A or B antigen, which may reflect the early developmental stage of the cells.29,30

**Enucleation and maturation of hESC-derived erythroid cells in vitro**

A critical scientific and clinical issue is whether hESC-derived erythroid cells can be matured in vitro to generate enucleated erythrocytes. To investigate this, we studied several different strategies and culture conditions. We found that hematopoietic stem cell expansion medium Stemline II plus supplements and cytokines reported by Giarratana et al26 supported the growth, expansion, maturation, and enucleation of hESC-derived erythroid cells with significantly higher efficiency than other tested conditions. Blast cells cultured in this condition without stromal layers resulted in 10% to 30% enucleation, whereas culturing on MSC stromal cells resulted in approximately 30% enucleation and OP9 stromal cell layers further enhanced the enucleation process. Approximately 30% to 65% of erythroid cells (40% ± 17% [mean ± SD, n = 4]) were enucleated when these cells were transferred to OP9 stromal layers from nonstromal 5-week cultures and cocultured from days 36 to 42 (Figure 4C,E). The enucleated erythrocytes (Figure 4C,E) show similar staining pattern and size as mature RBCs from normal human blood (Figure 4D,F). These erythroblasts were derived from hESCs grown without MEFs using the BD Matrigel system. The fact that erythroblasts kept in nonstromal conditions (without transfer to MSC or OP9) could
enucleate 10% to 30% suggests that enucleation could be achieved completely feeder-free.

A total of 6 experiments were performed with hESC lines H1 (n = 3), MA01 (n = 2), and huES-3 (n = 1), all exhibiting various levels of enucleation and expansion of 30- to 50-fold. Stromal cells, especially OP9, were able to enhance survival of the cells after long-term culture compared with nonstromal conditions.

To further investigate the events associated with enucleation, we examined multiple characteristics related to the process of erythrocyte maturation. We observed a progressive decrease in cell size and N/C ratio before enucleation occurred. Before transfer to the OP9 stromal layer, the size and N/C of these cells decreased significantly from 18.3 μm in diameter on day 8 to 12.9 μm for nucleated cells (P < .001) to 7.5 μm for enucleated cells on day 27 (P < .001), and N/C ratios from 0.82 on day 8 to 0.30 by day 27 (P < .001, Figure 4A,B), indicating substantial nuclear condensation during the process. Wright-Giemsa stains demonstrated a gradual progression from blue to purple to pink stain, indicative of pronormoblast to polychromatic erythroblast to orthochromatric normoblast transition (data not shown). These cells expressed a high level of CD71, an early erythroblast marker, on day 8 and decreased their expression over time, although they showed low to negligible level of CD235a (glycophorin A) protein, a mature erythrocyte marker, in the beginning, but increased their expression dramatically with their maturation (Figures 5A, S1). Benzidine stains also showed a progressive accumulation of hemoglobinins in these cells and a decrease in cell size over time (Figure 5C).

Preliminary experiments confirmed that the immature enucleated erythroid cells mainly expressed the embryonic ζ- and ε-globin chains, and the fetal γ-globin chain (Figure 1E). Although substantial quantities of α-chains were present in these cells, adult β-globin chains were not detected. Subsequent studies were carried out to determine whether the erythroid cells possess the capacity to express the adult definitive β-globin chain on further differentiation and maturation in vitro. Globin chain specific immunofluorescent analysis showed that the cells increased expression of the adult β-globin chain (0% at day 17, Figure 5B) to approximately 16.37% after 28 days of in vitro culture (some cells expressed the β-globin chain at very high levels, Figures 5B, S2). The expression of β-globin chain gene in these cells was confirmed by globin chain specific RT-PCR analysis (Figure S3). Consistent with a recent report, we also observed that all the cells expressed the fetal γ-globin chain irrespective of the β-globin chain expression status (data not shown).

**Discussion**

We describe a system that efficiently supports the development of RBCs from hESC-derived hemangioblasts. This simplified system can be used to reproducibly generate large numbers (10^{10}-10^{11} cells) cells/6-well plate of hESCs) of erythroid cells under serum-free conditions. The use of serum, which contains a variable mixture of cytokines, inducers, and inhibitors, contributes to wide variations in efficiency and reproducibility of hESC differentiation. Ollivier et al recently reported the production of early-stage (nucleated) RBCs from hESCs, although the system required the use of serum, and no studies were carried to determine if the cells were functional. In addition, the efficiency was less than 0.1% of that reported here.

The expression of both α- and β-globin cluster genes is regulated by upstream locus control regions. Although the mechanisms that control the timing of globin switching are poorly understood, normal expression of the various globin genes, especially the non-α-cluster genes, with their distinct expression patterns corresponding to the embryonic, fetal, and adult developmental stages, provides a particularly useful measure of the
The maturation stage in primates and humans. The erythroid cells produced using this methodology express mainly the embryonic $\gamma$- and $\xi$- and the fetal $\alpha$- and $\gamma$-globin genes, but neither $\beta$-nor adult $\alpha$-globin chains could be detected; whereas one group reported the presence of both $\alpha$- and $\gamma$-globin chains in similar cells obtained from hESCs. It is possible that the cells obtained in the current study are at a different developmental stage and that early developmental stage of human embryos does not express the $\beta$-globin chain. Another possibility is the methods used by us, Olivier et al, and Qiu et al are different. The cells in the present study were derived via hemangioblasts (blast cells), and they generated erythroid cells via CD34$^+$ cells isolated from hESCs cocultured on irradiated FH-B-hTERT feeder cells. Or this may be the result of a genetic polymorphism that the 2 cell lines (MA01 and H1) have $2\beta$- but no $\alpha$-globin gene. These observations are consistent with previous studies showing that hematopoietic cells derived from both human and rhesus ESC differentiation dominantly express embryonic $\epsilon$ and fetal $\gamma$, but low to negligible levels of the adult $\beta$-globin gene. However, we also observed that more than 15% of these cells expressed the adult $\beta$-globin chain after further in vitro culturing and maturation, suggesting that these cells are able to switch to definitive adult globins.

We demonstrate here for the first time that erythroid cells derived from hESCs possess oxygen equilibrium curves comparable with normal transfusible RBCs and also respond to pH changes (Bohr effect) and depletion of 2,3-diphosphoglycerate. Another critical issue for clinical utilization of hESC-derived RBCs is whether they can be enucleated in vitro. We show that 30% to 65% of the RBCs underwent multiple differentiation events, including a progressive decrease in size and increase in glycophorin A expression (a mature RBC marker) and chromatin/nuclear condensation, which resulted in the extrusion of the pycnotic nucleus to form enucleated erythrocytes with a diameter of 6 to 8 $\mu$m, which is similar to normal RBCs. Although efficiency was not as high, hESC-derived RBCs could enucleate under MEF-free and OP9-free conditions, indicating that a mouse feeder-free system is attainable for enucleation. Human MSC coculture improved efficiency of enucleation, but even without these cells, enucleation could be achieved for a completely feeder-free system. Although generation of enucleated erythrocytes has been achieved from the mouse ESC system, only background enucleation rates (<1%-7%) have been reported in the human ESC system. However, further study will be needed to investigate their in vivo function.

Erythropoiesis in mammals consists of 2 waves: (1) primitive erythropoiesis initiated in the yolk sac with the generation of large nucleated erythroblasts and (2) definitive erythropoiesis arising from the fetal liver with the development of smaller enucleated erythrocytes. Thus, the presence or absence of a nucleus has long been accepted as a key distinguishing feature for primitive and
definitive erythroid cells. Several reports have recently demonstrated that primitive erythroblasts undergo differentiation events with the generation of enucleated erythrocytes in the mouse embryo. Our data clearly demonstrate that hESC-derived primitive erythroblasts are also capable of enucleation in vitro.

Although enucleation of erythroblasts was structurally studied by electron microscopy almost half a century ago, little is known about the underlying mechanism(s). It has been suggested that enucleation is the result of asymmetric cell division involving extrusion of a pyknotic nucleus enveloped by the plasma membrane, and that Rac GTPases and their effector mDia2 play important roles in the process. Studies also suggest that direct contact of erythroblasts with macrophages promotes nuclear extrusion and that knockout of erythroblast-macrophage-protein (Emp) results in the failure of enucleation. However, 2 groups recently demonstrated that, although macrophages play a role in the maturation of erythroblasts, they are neither sufficient nor required for red cell enucleation in the mouse system. The current

Figure 5. Maturation of hESC-derived erythroid cells mimic erythroid development. (A) Expression of CD235a, a mature erythrocyte marker, increases with time; and CD71, an immature RBC marker, shows a decrease in expression over time. (B) Expression of β-globin chain in hESC-derived erythrocytes. Cyto- spin samples of hESC-derived erythrocytes collected from day 17 and day 28 differentiation and maturation cultures were stained with human β-globin chain specific antibody. (C) Progressive maturation of hESC-derived erythrocytes in vitro. Progressive morphologic changes from blast cells to erythroblasts, and eventually matured erythrocytes are accompanied by significant increase of hemoglobin and decrease in size during their in vitro differentiation and maturation. Cells were stained with both Wright-Giemsa and benzidine (A,B: original magnification ×200).
system provides an excellent model to investigate these and various other molecular and cellular mechanisms involved in the enucleation of human RBCs, and could help further optimize conditions to induce synchronous terminal differentiation of these cells.

Limitations in the supply of RBCs can have potentially life-threatening consequences for patients with massive blood loss resulting from trauma or surgery or who have diseases that cause severe anemia. Although alternative sources of progenitors for the generation of large-scale transfusable RBCs have been investigated, including cord blood, bone marrow, and peripheral blood, it is clear that, even after expansion and differentiation, including cord blood, bone marrow, and peripheral blood, it is clear that, even after expansion and differentiation, these progenitors represent donor-limited sources of RBCs. Moreover, the low prevalence of O(−) type blood in the general population (<8% in Western countries and <0.3% in Asia) further intensifies the consequences of blood shortages for emergency situations where blood typing may not be possible. In the present study, we have developed a reproducible system to generate erythroid cells with oxygen-carrying ability from hESCs that is suitable for scale-up. The successful enucleation of these cells suggests a potential future role for hESCs as a donorless source of RBCs. Work is also currently under way to generate multiple induced pluripotent stem cell lines from fibroblasts obtained from individuals with type O(−) blood.

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Authorship

Contribution: S.-J.L. designed research, collected and analyzed data, and wrote the paper; Q.F. and J.S.P. performed research, collected and analyzed data, and contributed toward writing the paper; L.V., B.-S.L., M.S., J.P.W., and G.R.H. performed research and collected and analyzed data; and R.L. conceptualized the study and design and wrote the paper.


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